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Vanadium complexes derived from oxacalix[6]arenes: structural studies and use in the ring opening homo-/co-polymerization of ε -caprolactone/ δ -valerolactone and ethylene polymerization

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Abstract: Reaction of Na[VO(tBuO)₄] (generated in-situ from VOCl₃ NaOtBu) with p-tertand butyltetrahomodioxacalix[6]areneH₆ (L¹H₆) afforded, after work-up (in MeCN), the mixed-metal complex [(VO)₂(μ -O)Na₂(L¹)(MeCN)₄]·5(MeCN) (1·5MeCN), whilst the oxo complex {[VO]₄L¹} (2·6MeCN) was isolated via the use of [VO(OnPr)₃]. Reaction of $L^{1}H_{6}$ with $[V(Np-CH_{3}C_{6}H_{4})(OtBu)_{3}]$ afforded the complex $\{[V(Np-CH_{3}C_{6}H_{4})]_{2}L^{1}\}$ (3-7MeCN-0.5CH₂Cl₂). Use of similar methodology afforded the imido complexes { $[V(Np-RC_6H_4)]_2L^1$ } (R = OMe (4); CF₃(5); Cl (6); F (7)); on one occasion, reaction of $[V(Np-CH_3C_6H_4)(OEt)_3]$ with L¹H₆ afforded the product $[VO(L^2)]_2$ ·4MeCN (8·4MeCN) (L² = 2-(p-CH₃-C₆H₄NCH)-4-tBu-C₆H₂O-(p-CH₃-C₆H₄NCH)-4-tBu-C₆H₂O-(p-CH₃-C₆H₄NCH)-4-tBu-C₆H₂O-(p-CH₃-C₆H₄NCH)-4-tBu-C₆H₂O-(p-CH₃-C₆H₄NCH)-4-tBu-C₆H₂O-(p-CH₃-C₆H₄NCH)-4-tBu-C₆H₂O-(p-CH₃-C₆H₄NCH)-4-tBu-C₆H₂O-(p-CH₃-C₆H₄NCH)-4-tBu-C₆H₂O-(p-CH₃-C₆H₄NCH)-4-tBu-C₆H₂O-(p-CH₃-C₆H₄NCH)-4-tBu-C₆H₂O-(p-CH₃-C₆H₄NCH)-4-tBu-C₆H₂O-(p-CH₃-C₆H₄NCH)-4-tBu-C₆H₂O-(p-CH₃-C₆H₄NCH)-4-tBu-C₆H₂O-(p-CH₃-C₆H₄NCH)-4-tBu-C₆H₂O-(p-CH₃-C₆H₄NCH)-4-tBu-C₆H₄NCH 6-CH₂)-4-tBuC₆H₂OH) in which L¹ has been cleaved. For comparative catalytic ring opening polymerization (ROP) studies, the butylcalix[6]areneH₆) (III) and [(VO)₂L⁸H] (L⁸H₈ = *p*-tert-butylcalix[8]areneH₈) (IV) have also been prepared. ROP studies, with or with external alcohol present, indicated that complexes **1** to **8** exhibited moderate to good conversions for ε -Cl, δ -VL and the co-polymerization thereof. Within the imido series, a positive influence was observed when electron withdrawing substituents were present. These systems afforded relatively low molecular weight products and were also inactive toward the ROP of rac-lactide. In the case of ethylene polymerization, complexes 3, 5 and 7 exhibited highest activity when screened in the presence of dimethylaluminium chloride/ethyltrichloroacetate; the activity of 4 was much lower. The products were highly linear polyethylene with $M_{\rm w}$ in the range 74-120x10³ Da.

Introduction

The need for new environmentally friendly plastics has been highlighted by on-going global pollution issues, however traditional plastics, when used and disposed of correctly, still have a large part to play in society. Indeed, the recent COVID19 outbreak is a good illustration of our dependence on plastics, where there was widespread demand for the use of plastic-based facemasks.^[1] Metal catalysts play a central role in the production of both petroleum-based plastics (α -olefin polymerization) and biodegradable polymers formed via the ring opening polymerization (ROP) of cyclic esters.^[2] For both processes, manipulation of the catalyst properties can be achieved by variation of the metal-bound groups, and this allows for control over both catalytic activity and polymer properties. It is also

important that the catalytic metal centre employed is cheap and non-toxic. With this in mind, a number of earth-abundant metals have been employed as the reactive metal centre in both polymerization processes.^[1, 3] Furthermore, results using vanadiumbased systems indicate this metal also has potential in this area,[4] and it is noteworthy that reports on the effect of imido ligand variation in vanadium-based systems have appeared for studies on oligo-/polymerization of ethylene, ethylene/propylene copolymerization and ethylene/cyclic olefin copolymerization.^[5] The ligands in the pre-catalyst can take a number of forms, selected inpart for their ability to impose some stability to the catalytically active species. In α -olefin polymerization, an external alkylating cocatalyst is typically employed to form a metal-alkyl [M-R] species, whilst in ROP, the generation of metal alkoxide [M-OR] species is favoured. Calix[n]arenes, which are phenolic macrocycles, have shown potential in a variety of catalytic applications.^[6] By variation of *n*, the number of phenolic groups, calix[*n*]arenes can act as platforms for binding multiple metal centres.^[7] In our previous work, a series of vanadium-based calix[n]arene complexes were structurally identified, and by changing the calixarene bridging group from a methylene (-CH₂-) to a dimethyleneoxa group (-CH₂OCH₂-), vanadium complexes with superior catalytic performance for both αolefin homo- and co-polymerization over related methylene-bridged systems were obtained.^[8] These vanadium studies previously on oxacalix[3]arene derivatives, however larger focused oxacalix[n]arenes are known.^[9] Herein, we investigate the use of the

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p-*tert*-butyltetrahomodioxacalix[6]areneH₆-derived systems (Chart 1) in both the ROP of the cyclic esters ε -caprolactone and δ -valerolactone, and the copolymerization thereof, and for the polymerization of ethylene. Results are compared *versus* known vanadium catalysts bearing either p-*tert*-butylhexahomotrioxacalix[3]areneH₃ or p-*tert*-butylcalix[6 and 8]areneH_{6,8}-derived ligands (Chart 2).^[8,10] We note that poly(ε -caprolactone), PCL and PVL are favoured polymers given both their biodegradability and are considered as potential environmentally friendly commodity plastics.^[11]



Chart 1. The pre-catalysts 1-8 prepared herein.

Results and Discussion

Syntheses and solid-state structures

Oxo complexes

The heterobimetallic vanadium(V)/alkali metal reagent [NaVO(OtBu)₄], was synthesised by an adaptation of a procedure described by Wilkinson and co-workers,^[12] whereby [VOCl₃] and four equivalents of NaOtBu were stirred in diethylether (or THF) at -78 °C for 12 h. In-situ reaction of this vanadyl salt (two equivalents) with p*tert*-butyltetrahomodioxacalix[6]areneH₆, L¹H₆ afforded, following work up (acetonitrile) and standing at 0 °C, dark green blocks, which proved suitable for single crystal X-ray diffraction. The complex was found to be $[(VO)_2(\mu\text{-}O)Na_2(L^1)(MeCN)_4]$ ·5(MeCN) (1·5MeCN), and the molecular structure of 1.5MeCN is shown in Figure 1, with selected bond lengths and angles given in the caption. The complex contains two trigonal bipyramidal vanadyl centres, for which the V=O5 bond length is typical at 1.588(3)Å,^[10] linked via near linear (171.8(2)°) V–O11–V bonding. Each vanadium is further coordinated by three phenoxide oxygens of the oxacalix[6]arene, with longer bonding (ca. 1.95 Å) observed to each of the bridging calixarene oxygens (O2 and O8) also involved in bonding to a 5-coordinate sodium cation, with the latter (Na1 and Na2) each bonding to two of the phenoxide oxygens and the oxygen of the dimethyleneoxa bridge. Two acetonitrile ligands complete the bonding at each sodium centre. Reaction of $[VO(OnPr)_3]$ (4 equivalents) with L¹H₆ led, after work-up, to the blue complex {[VO]₄L¹}·6MeCN (2·6MeCN). The molecular structure is shown in Figure 3, with selected bond lengths and angles

given in the structure. The calixarene binds four vanadyl centres, the latter forming a 3-step V₄O₄ ladder. Such ladders have been observed previously in titanium calixarene chemistry.^[13]



Figure1.Molecularstructureof $[(VO)_2(\mu - O)Na_2(L^1)(MeCN)_4] \cdot 5(MeCN)$ (1 · 5MeCN)(H atoms and freeMeCN molecules are omitted for clarity). Selected bond lengths(Å) and angles (°):V1-O11.832(3),V1-O21.946(3),V1-O81.949(3),V1-O91.588(3),V1-O111.825(3),Na1-O22.231(3),Na1-O32.427(4),Na1-O42.232(4),Na1-N22.459(6),Na1-N42.396(5);O1-V1-O287.74(14),O1-V1-O9112.40(16),O2-V1-O8176.37(14),V1-O11-V2171.8(2),O2-Na1-O4107.28(13).

Two of the vanadyl centres (V1) are distorted octahedral and are bound by a long V – O2 bond (*ca.* 2.37 Å) involving the oxygen of the dimethyleneoxa bridge *trans* to the vanadyl group, two phenoxides (*ca.* 1.79 and 1.81 Å) and an *n*-propoxide (V1-O8 *ca.* 1.79 Å). The other vanadyl centre (V2) is trigonal bipyramidal ($\tau = 0.18$),^[14] and is linked to V1 via a triply bridging oxygen O6.



Figure 2. View of the molecular structure of $[(VO)_4L^1]$ (**2**·6MeCN) (H atoms and free MeCN molecules are omitted for clarity; Symmetry codes: #1: 1-x, 1-y, 1-z;). Selected bond lengths V1–O1 1.8128(14), V1–O2 2.3732(14), V1–O3 2.0152(13), V1–O5 1.5866(15), V1–O6 2.0667(14), V1–O8 1.7869(14), V2–O3 1.9977(13), V2–O4 1.7934(14) , V2–O6 1.9822(14), V2–O7 1.5830(15); O5–V1–O8 99.86(7), O5–V1–O1 100.97(7), O8–V1–O1 102.34(6), O5–V1–O3 101.19(7), O8–V1–O3 89.29(6), O1–V1–O3 152.74(6), O5–V1–O6 95.07(7), O8–V1–O6 157.22(6), O1–V1–O6 91.50(6), O3–V1–O6 70.89(5), O5–V1–O2 177.99(6), V2–O3–V1 107.25(6).

Imido complexes

Given that the oxo group is isoelectronic with the imido group,^[15] and that the latter can provide a useful NMR handle and can also be varied to alter the electronics, and to a lesser degree the sterics of the system,^[5] we also prepared a number of organoimido containing vanadium complexes derived from L¹H₆. Our entry into this chemistry is via the organoimido trisalkoxides of the type [V(NAr)(OR)₃] (R = tBu, *i*Pr, *n*Pr or Et) which

are readily available either via the use of $[V(Np-RC_6H_4)Cl_3]$ and subsequent addition of KOtBu,^[16] or via the addition of ArNCO to $[VO(OR)_3]$.^[17] Both routes have been utilized herein.



Figure 3. Molecular structure of $\{[V(Np-CH_3C_6H_4)]_2L^1\}$ (3.7MeCN.0.5CH_2Cl_2). (H atoms and CH_2Cl_2 molecules are omitted for clarity).

Interaction of $[V(Np-CH_3C_6H_4)(OtBu)_3]$ with L^1H_6 led, following work-up, to the isolation of the complex $\{[V(Np-CH_3C_6H_4)]_2L^1\}$ (**3**·7MeCN·0.5CH_2Cl_2). Single crystals were grown from a saturated acetonitrile solution at ambient temperature and an X-ray structure determination revealed the structure shown in Figure 3; selected bond lengths and angles are given table 1. Each vanadium adopts a distorted squared-based pyramidal geometry with the near-linear imido ligand at the trigonal bipyramidal ($\tau = 0.11$),^[14] and are linked via asymmetric aryloxide bridges (of the dioxacalix[6]arene).

Replacement of the *para* methyl group by OMe (4), CF_3 (5), Cl (6) and F (7) led to the formation of the complexes 4 - 7

Table 1 Selected bond lengths (Å) and angles (°) for 3 - 6.

adopting the same general dimeric structure as observed for a (for synthetic details see the experimental¹⁰ section).¹⁹The geometrical parameters (Table 1), show the similarity between these molecules and the p-tolyl analogue. The molecular structures of 4 - 6 are given in the ESI (Figures S1. As reported by Maatta *et al.*,^[16] the ⁵¹V NMR shifts are very sensitive to the nature of the *para* substituent in such imido complexes (Figure 4). In general, the trend observed herein is as observed by Maatta, with the electron donating groups (e.g. p-OMe) at low field *versus* electron withdrawing groups (e.g. p-CF₃) at high field. The exception is the p-F derivative, which surprisingly is found at low field (-173.4 ppm) and we tentatively attribute this to its position in relation to the macrocycle conformation.





| bond | 3.7MeCN.0.5CH ₂ Cl ₂ | 4 ·4MeCN | 5 | 6 |
|------------|--|-----------------|------------|----------|
| V1-01 | 1.837(3) | 1.852(15) | 1.786(4) | 1.826(4) |
| V1-02 | 2.095(3) | - | - | - |
| V1-03 | - | 1.789(14) | 1.815(4) | 1.782(4) |
| V2-04 | - | 2.068(15) | 2.015(4) | 2.010(4) |
| V2–O5 | 1.839(3) | 1.841(16) | 1.775(4) | 1.836(4) |
| V2–07 | - | 1.785(15) | 1.818(4) | 1.794(4) |
| V1-N1 | 1.652(3) | 1.656(18) | 1.645(5) | 1.665(5) |
| V1-06 | 2.016(3) | - | - | - |
| V1-07 | 1.786(3) | - | - | - |
| V1-01-C1 | 123.2(2) | 123.00(12) | 127.2(3) | 122.7(4) |
| V1-01-C58 | 129.3(2) | - | - | - |
| V1-08-C58 | - | 128.44(12) | 120.9(3) | 127.4(3) |
| V1-02-V2 | 108.34(11) | - | - | - |
| V1-06-V2 | 110.10(11) | - | - | - |
| V2-04-V1 | - | 108.68(7) | 109.14(19) | 108.7(2) |
| V1-08-V2 | - | 109.05(7) | 108.65(19) | 108.5(2) |
| V1-N1-C70 | 173.7(3) | - | - | 169.5(5) |
| V1-N1-C71 | - | 176.51(16) | 175.9(5) | - |
| V2-N2-C81 | - | 178.53(17) | 174.5(5) | - |
| V1-N2-C76A | - | - | - | 174.0(4) |

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When the metal precursor employed was [V(Np- $CH_3C_6H_4)(OEt)_3]$, reaction with L^1H_6 led to the formation of small yellow prisms of [VO(L2)]2.4MeCN (8.4MeCN) (L2=2-(p- $CH_3C_6H_4NCH$)-4-tBu-C₆H₂O-6-CH₂)-4-tBuC₆H₂OH). The molecular structure of 8, as determined using synchrotron radiation, is shown in Figure 5, with selected bond lengths and angles given in the caption. The molecule sits on a centre of symmetry. Interestingly, the dioxacalix[6] arene has been split in two by a reaction of the bridging oxygens and the p-tolylimido groups. The result is a metallo-macrocycle containing two square-based pyramidal vanadyl centres. The vanadyl V=O4 bond length is typical at 1.5933(4)Å,^[10] whilst the phenoxide bond lengths at 1.8891(15) and 1.9046(15)Å are comparable to those observed elsewhere in vanadyl calixarene chemistry.^[7, 10] The two uncoordinated phenolic OH groups are involved in Hbonding to vanadium-bound phenoxide groups. There are four solvent molecules (MeCN) of crystallization per molecule, with two residing inside the metallo-macrocycle. We note that calixarene cleavage is rare, with previous reports involving cleavage of a methylene bridge under acidic conditions.^[18]



Figure 5. View of the molecular structure of $[VO(L^2)]_2$ ·4MeCN (**8**·4MeCN) (H atoms and MeCN molecules are omitted for clarity) (L² = 2-(p-CH₃C₆H₄NCH)-4-tBu-C₆H₂O-6-CH₂)-4-tBuC₆H₂OH). Selected bond lengths (Å) and angles (°): V1–O1 1.9046(15), V1–O3A 1.8891(15), V1–O4 1.5933(17), V1–N1 2.1192(18), V1–N2A 2.1118(19), V1–O1–C9 131.18(14), V1–O3–C31 131.67(13), V1–N1–C1 117.87(19), V1–N1–C(8) 124.00(15).

Ring opening polymerization studies

General: The performance of these complexes to act as catalysts for the ring opening polymerization (ROP) of ε -caprolactone (ε -CL) (Table 1, ESI⁺), δ -valerolactone (δ -VL) (Table 2, ESI⁺), both with and without one equivalent of benzyl alcohol (BnOH) per vanadium present, has been investigated.

Results in the absence of BnOH were less controlled and so for completion are presented in the ESI (Tables S1 and S2). The copolymerization of ε -caprolactone and δ -valerolactone (Table 4) has also been investigated. In each case, performances are compared against the known complexes I - IV (Chart 2).

ε-caprolactone (ε-CL)

Complexes **1-8** and **I-IV** were screened for their ability to polymerise ε -caprolactone and the results are collated in Table 2. The polymerization screening indicated that the best conditions were 500 equivalents of ε -caprolactone to vanadium

at 130 °C. The activity of complex **1** increased with temperature and peaked at 500 equivalents of monome? Complex **1** Was also active at low catalyst loading leading to 82.5% conversion after 8 h for 1000 equivalents of monomer.

The observed activity of complex **1** surpassed that of the other complexes screened herein, and this was attributed to the additional presence of the sodium centres.



Chart 2. Known pre-catalysts I – IV used herein.^[7, 9]

All polymers obtained were of low polydispersity (PDI < 1.6), which suggested that these polymerisations occurred without significant side reactions. Interestingly, only low molecular weight polymers were obtained using these oxovanadium/imido vanadium systems.

The screening of complexes 1–8 and I-IV (Table 2) revealed that the vanadium-based L¹ or L² containing complexes namely 1, 5, 6 and 8 herein, exhibited higher activities than the known complexes I-IV under the conditions employed. After 24 h (Table 1), complexes 2, I, II, III, IV afforded relatively lower conversions (\leq 90%), whereas higher conversions (>90%) were reached using complexes 1, 3-7, 8, under similar conditions. From a kinetic study (Figure 6a), it was observed that the PCL polymerization rate exhibited followed the order: 1>8>II>I>III≈3>2>IV. For complexes within the imido-alkoxide family, the kinetic and TON/TOF results (Table 2, Figure 6b) showed that the catalytic activity followed the order: 5 (CF_3) > 6 (Cl) > 7 (F) > 4 (OMe) > 3 (Me), which suggested that the presence of electron withdrawing para substituents favour higher activity. ¹H NMR spectra of the PCL indicated the presence of an BnO end group (e.g. Figure S11, ESI), which agrees with the MALDI-ToF mass spectra (e.g. Figure S6, ESI) and indicates that the polymerization proceeded via a coordination insertion mechanism. The observed molecular weights were lower than the calculated values, whilst the MALDI-ToF mass spectra were consistent with BnO end groups [M = n × 114.12] (CL) + 108.05 (BnOH) + 22.99 (Na⁺)]. In the absence of BnOH, spectra (Figures S5 and S10, ESI) indicated the products were catenulate with chains and cyclic polymers present. In the MALDI-ToF mass spectra, a part family of peaks consistent with the chain polymer (terminated by 2 OH) [M = 17 (OH)+ 1(H) + n This article is licensed under a Creative Commons Attribution-NonCommercial 3.0 Unported Licence

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 \times 114.14 (CL) + 22.99 (Na^+)] and the cyclic polymer [M=22.99 (Na^+) + n \times 114.14 (CL)] were observed.

δ -valerolactone (δ -VL)

Complexes **1–8** and **I-IV** were also evaluated as catalysts in the presence of one equivalent of BnOH for the ROP of δ -VL (Table 3). Using compound **1**, the conditions of temperature and [V]: [δ -VL] were varied. Best observed results were achieved at 130 °C using [V]: [δ -VL] at 1: 500 over 8 h. As in the case of the ROP of ε -CL, kinetic studies (Figures 7 and S3, ESI) revealed that the catalytic activities followed the order: **1>8>II>I=III*****3>2>IV**, whilst the performance of the vanadium-based imido catalysts exhibited the order **5>6*****7>4>3**, which was again suggestive of a positive influence exerted by electron withdrawing *para* substituents on the imido group. As for the ROP of ε -Cl, there

was evidence of significant transesterification and, nearlynall observed M_n values were significantly lower that the calculated values. The MALDI-ToF mass spectra (Figure S8, ESI) exhibited a major family of peaks consistent with OBn end groups [M = 108.05 (BnOH) + n × 100.12 (VL) + 22.99 (Na⁺)], and a minor family assigned to cyclic PVL. ¹H NMR spectra of the PVL also indicated the presence of an BnO end group (e.g. Figure S13, ESI). In the absence of BnOH, spectra (Figures S7 and S12, ESI) again indicated the products were catenulate. The MALDI-ToF mass spectra exhibited the peaks consistent with the chain polymer (terminated by 2 OH) [M = 17 (OH)+ 1(H) + n × 100.12 (VL) + 22.99 (Na⁺)] and cyclic polymer [M= 22.99 (Na⁺) + n × 100.12 (VL)].

Table 2 ROP of ε -CL using 1 – 8 and I - IV in the presence of BnOH.

| Run | Cat. | CL: V: BnOH | t/h | T/∘C | Conv ^a (%) | $M_{n,GPC} \times 10^{-3b}$ | $M_{\rm w} \times 10^{-3b}$ | $M_{n,Cal} \times 10^{-3c}$ | PDId | TON ^e | TOF (h⁻ |
|-----|------|-------------|-----|------|-----------------------|-----------------------------|-----------------------------|-----------------------------|------|------------------|---------|
| 1 | 1 | 1000: 1: 1 | 8 | 130 | 82.5 | 10.22 | 17.21 | 94.26 | 1.68 | 825 | 103 |
| 2 | 1 | 500: 1: 1 | 8 | 130 | 89.2 | 11.89 | 16.48 | 51.01 | 1.39 | 446 | 56 |
| 3 | 1 | 250: 1 :1 | 8 | 130 | 87.9 | 4.59 | 6.49 | 25.19 | 1.41 | 220 | 27 |
| 4 | 1 | 100: 1: 1 | 8 | 130 | 86.3 | 2.34 | 3.01 | 9.96 | 1.28 | 86 | 11 |
| 5 | 1 | 500: 1: 1 | 8 | 100 | 44.9 | 5.99 | 7.49 | 25.73 | 1.24 | 225 | 28 |
| 6 | 1 | 500: 1: 1 | 8 | 80 | 25.1 | 1.42 | 1.76 | 14.43 | 1.26 | 126 | 16 |
| 7 | 2 | 500: 1: 1 | 8 | 130 | 34.1 | 4.98 | 5.98 | 19.57 | 1.20 | 171 | 21 |
| 8 | 3 | 500: 1: 1 | 8 | 130 | 39.2 | 5.26 | 6.31 | 22.48 | 1.19 | 196 | 25 |
| 9 | 4 | 500: 1: 1 | 8 | 130 | 41.2 | 5.89 | 6.72 | 23.62 | 1.14 | 206 | 26 |
| 10 | 5 | 500: 1: 1 | 8 | 130 | 59.2 | 9.05 | 13.76 | 33.89 | 1.52 | 296 | 37 |
| 11 | 6 | 500: 1: 1 | 8 | 130 | 46.6 | 6.54 | 8.05 | 26.70 | 1.24 | 233 | 29 |
| 12 | 7 | 500: 1: 1 | 8 | 130 | 43.1 | 6.40 | 7.33 | 24.70 | 1.16 | 216 | 27 |
| 13 | 8 | 500: 1: 1 | 8 | 130 | 71.4 | 9.87 | 12.59 | 40.85 | 1.27 | 357 | 45 |
| 14 | 8 | 500: 1: 1 | 8 | 100 | 49.7 | 6.92 | 7.92 | 28.47 | 1.14 | 249 | 31 |
| 15 | 8 | 500: 1: 1 | 8 | 80 | - | - | - | - | - | - | - |
| 16 | Т | 500: 1: 1 | 8 | 130 | 32.8 | 4.63 | 5.33 | 18.82 | 1.15 | 164 | 21 |
| 17 | П | 500: 1: 1 | 8 | 130 | 44.5 | 6.13 | 8.26 | 25.50 | 1.34 | 223 | 28 |
| 18 | Ш | 500: 1: 1 | 8 | 130 | 32.5 | 4.62 | 6.78 | 18.65 | 1.47 | 163 | 20 |
| 19 | IV | 500: 1: 1 | 8 | 130 | 30.8 | 2.76 | 3.12 | 17.68 | 1.12 | 154 | 19 |
| 20 | 1 | 500: 1: 1 | 24 | 130 | 99.4 | 11.61 | 16.42 | 56.83 | 1.41 | 497 | 21 |
| 21 | 2 | 500: 1: 1 | 24 | 130 | 65.3 | 5.56 | 7.42 | 37.37 | 1.33 | 327 | 14 |
| 22 | 3 | 500: 1: 1 | 24 | 130 | 90.3 | 5.20 | 6.42 | 51.63 | 1.23 | 452 | 19 |
| 23 | 4 | 500: 1: 1 | 24 | 130 | 96.5 | 6.13 | 7.51 | 55.17 | 1.23 | 483 | 20 |
| 24 | 5 | 500: 1: 1 | 24 | 130 | 99.0 | 9.52 | 11.01 | 56.60 | 1.16 | 495 | 21 |
| 25 | 6 | 500: 1: 1 | 24 | 130 | 98.1 | 7.45 | 8.53 | 56.08 | 1.14 | 491 | 20 |
| 26 | 7 | 500: 1: 1 | 24 | 130 | 98.3 | 7.12 | 8.56 | 56.20 | 1.20 | 492 | 20 |
| 27 | 8 | 500: 1: 1 | 24 | 130 | 99.5 | 10.33 | 13.63 | 56.88 | 1.32 | 498 | 21 |
| 28 | I | 500: 1: 1 | 24 | 130 | 62.5 | 4.36 | 7.63 | 35.77 | 1.75 | 313 | 13 |
| 29 | П | 500: 1: 1 | 24 | 130 | 76.2 | 6.88 | 7.52 | 43.59 | 1.09 | 381 | 16 |
| 30 | Ш | 500: 1: 1 | 24 | 130 | 60.5 | 5.12 | 6.23 | 34.63 | 1.22 | 303 | 13 |
| 31 | IV | 500: 1: 1 | 24 | 130 | 58.3 | 3.20 | 4.13 | 33.37 | 1.29 | 292 | 12 |

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^a Determined by ¹H NMR spectroscopy. ^b $M_{n/w}$, GPC values corrected considering Mark–Houwink factor (0.56) from polystyrene standards in THF. ^c Calculated from ([monomer]₀/V) × conv (%) × monomer molecular weight (M_{CL} =114.14) + Molecular weight M_{CL} =114.14) +

| Table 3. ROP of δ -VL using $1 - 8$ and $I - IV$ in the presence of BnC | ЭH. |
|--|-----|
|--|-----|

| Run | Cat. | VL: V: BnOH | t/h | T/∘C | Conv ^a (%) | M _{n,GPC} ×10 ^{-3b} | $M_{\rm w} \times 10^{-3b}$ | $M_{n,Cal} \times 10^{-3c}$ | PDId | TON ^e | TOF (h⁻¹)e |
|-----|------|-------------|-----|------|-----------------------|---------------------------------------|-----------------------------|-----------------------------|------|------------------|------------|
| 1 | 1 | 1000: 1: 1 | 8 | 130 | 79.9 | 10.57 | 18.69 | 80.10 | 1.76 | 799 | 100 |
| 2 | 1 | 500: 1: 1 | 8 | 130 | 86.3 | 12.38 | 16.31 | 43.31 | 1.31 | 432 | 54 |
| 3 | 1 | 250: 1: 1 | 8 | 130 | 84.6 | 4.26 | 6.45 | 21.28 | 1.51 | 212 | 26 |
| 4 | 1 | 100: 1: 1 | 8 | 130 | 82.1 | 2.38 | 3.95 | 8.33 | 1.70 | 82 | 10 |
| 5 | 1 | 500: 1: 1 | 8 | 100 | 42.1 | 6.01 | 7.22 | 21.18 | 1.20 | 211 | 26 |
| 6 | 1 | 500: 1: 1 | 8 | 80 | 20.5 | 1.89 | 3.25 | 10.37 | 1.72 | 103 | 13 |
| 7 | 2 | 500: 1: 1 | 8 | 130 | 35.9 | 4.28 | 6.51 | 18.08 | 1.52 | 180 | 22 |
| 8 | 3 | 500: 1: 1 | 8 | 130 | 38.4 | 5.23 | 7.24 | 19.33 | 1.38 | 192 | 24 |
| 9 | 4 | 500: 1: 1 | 8 | 130 | 44.3 | 6.90 | 8.49 | 22.28 | 1.23 | 222 | 28 |
| 10 | 5 | 500: 1: 1 | 8 | 130 | 58.1 | 9.43 | 13.25 | 29.19 | 1.40 | 291 | 36 |
| 11 | 6 | 500: 1: 1 | 8 | 130 | 43.9 | 6.27 | 7.53 | 22.08 | 1.20 | 220 | 27 |
| 12 | 7 | 500: 1: 1 | 8 | 130 | 42.1 | 5.94 | 7.56 | 21.18 | 1.27 | 211 | 26 |
| 13 | 8 | 500: 1: 1 | 8 | 130 | 75.5 | 10.61 | 14.64 | 37.90 | 1.38 | 378 | 47 |
| 14 | I | 500: 1: 1 | 8 | 130 | 37.0 | 4.84 | 5.47 | 18.63 | 1.12 | 185 | 23 |
| 15 | П | 500: 1: 1 | 8 | 130 | 48.9 | 7.24 | 8.92 | 24.59 | 1.23 | 245 | 31 |
| 16 | Ш | 500: 1: 1 | 8 | 130 | 35.6 | 4.21 | 6.21 | 17.93 | 1.48 | 178 | 22 |
| 17 | IV | 500: 1: 1 | 8 | 130 | 34.5 | 3.42 | 4.51 | 17.38 | 1.32 | 173 | 22 |

^a Determined by ¹H NMR spectroscopy. ^b $M_{n/w}$, GPC values corrected considering Mark–Houwink factor (0.57) from polystyrene standards in THF. ^c Calculated from ([monomer]₀/V) × conv (%) × monomer molecular weight (M_{VL} =100.16) + Molecular weight of BnOH. ^d From GPC. ^e Turnover number (TON) = number of moles of δ VL consumed/ number of moles V. ^f Turnover frequency (TOF) = TON/time (h).

Co-polymerization of ϵ -CL and δ -VL

Table 4. ROP of co-polymer (ε -CL + δ -VL) using **1** – **8** and **I** – **IV** in the presence of BnOH.

| Run | Cat | CL:VL:V:BnOH | T/∘C | CL:VL ^a | Conv ^b (%) | $M_{n,GPC} \times 10^{-3c}$ | <i>M</i> _w ×10 ^{-3c} | PDId |
|-----|------------------------|--------------|------|--------------------|-----------------------|-----------------------------|--|------|
| 1 | 1 e | 250:250:1:1 | 130 | 45:55 | 72.6 | 12.16 | 22.37 | 1.84 |
| 3 | 2 e | 250:250:1:1 | 130 | 45:55 | 25.3 | 1.32 | 2.31 | 1.75 |
| 4 | 3 e | 250:250:1:1 | 130 | 40:60 | 45.2 | 4.68 | 6.23 | 1.33 |
| 5 | 4 e | 250:250:1:1 | 130 | 33:67 | 47.5 | 5.29 | 6.88 | 1.30 |
| 6 | 5 e | 250:250:1:1 | 130 | 40:60 | 59.5 | 7.21 | 8.45 | 1.17 |
| 7 | 5 ^f | 250:250:1:1 | 130 | 66:34 | 63.7 | 7.44 | 8.95 | 1.20 |
| 8 | 5 ^g | 250:250:1:1 | 130 | 58:42 | 35.8 | 4.22 | 7.12 | 1.69 |
| 9 | 6 ^e | 250:250:1:1 | 130 | 40:60 | 57.9 | 6.01 | 7.52 | 1.25 |
| 10 | 6 ^f | 250:250:1:1 | 130 | 62:38 | 55.4 | 6.21 | 7.69 | 1.24 |
| 11 | 6 ^g | 250:250:1:1 | 130 | 50:50 | 38.5 | 5.98 | 8.15 | 1.36 |
| 12 | 7 e | 250:250:1:1 | 130 | 50:50 | 58.4 | 6.12 | 7.14 | 1.17 |
| 13 | 8 e | 250:250:1:1 | 130 | 51:49 | 60.8 | 6.85 | 8.69 | 1.27 |
| 15 | e | 250:250:1:1 | 130 | 46:54 | 61.1 | 6.95 | 8.69 | 1.25 |
| 16 | II e | 250:250:1:1 | 130 | 45:55 | 58.1 | 3.67 | 4.98 | 1.36 |
| 17 | IIIe | 250:250:1:1 | 130 | 40:60 | 49.5 | 4.53 | 7.21 | 1.59 |
| 18 | IV ^e | 250:250:1:1 | 130 | 35:65 | 38.4 | 4.21 | 6.49 | 1.54 |

^a Ratio of ε -CL to δ -VL observed in the co-polymer by ¹H NMR spectroscopy. ^b Determined by ¹H NMR spectroscopy. ^c $M_{n/w}$, GPC values corrected considering Mark–Houwink method from polystyrene standards in THF, $M_{n/w}$ GPC = [0.56 × $M_{n/w}$ measured × (1-%CL) + 0.57 × $M_{n/w}$ measured ×(1-%VL)] × 10³. ^d From GPC. ^e ε -Caprolactone was firstly added for 24 h, then δ -valerolactone was added and heating for 24 h. ^f δ -

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valerolactone was firstly added for 24 h, then ε -caprolactone was added and heating for 24 h. ^g ε -caprolactone and δ -valerolactone were online added in the same time and heating for 24 h. DOI: 10.1039/DOCY01979H

Kinetics



Figure 6. (a) Relationship between conversion and time for the polymerization of ε -CL by using complex **1-3**, **8**, and **I** – **IV**; (b) Relationship between conversion and time for the polymerization of ε -CL by using complexes **3-7**; Condition: T=130 °C, n_{Monomer}: n_V: BnOH=500 : 1: 1.



Figure 7. (a) Relationship between conversion and time for the polymerization of δ -VL by using **1-3**, **8**, and **I** – **IV**; (b): Relationship between conversion and time for the polymerization of δ -VL by using complexes **3-7**; Condition: T=130 °C, n_{Monomer}: n_V: BnOH=500 : 1: 1.

The kinetic results are consistent with a zero-order dependence in monomer. Whilst this kind of behaviour is uncommon, systems that behave in a similar manner have been reported.^[19]

Co-polymerization of ε -CL and δ -VL

The complexes exhibited moderate conversions, with the mixed-metal complex **1** performing best (72.6%), with **5** (p-CF₃) and the known complex **1** also producing conversions > 60%. Under the conditions employed, the systems **5**, **6**, **7** and **8** showed a preference for CL incorporation (50 – 66%), and in the case of **5** and **6**, this was despite the initial addition of δ -VL. Complex **4** exhibited the highest preference (67%) for VL incorporation. In general, the systems appeared to be relatively well behaved with PDIs in the range 1.17-1.84; NMR spectra were consistent with the presence of BnO and OH end groups (Figure S15, ESI). The composition of the copolymer was further

investigated by ¹³C NMR spectroscopy. In fact, diagnostic resonances belonging to CL–VL, CL–CL, VL–VL and VL–CL dyads can be observed in the region between 63.91 and 64.13 ppm (Figure 16, ESI). Based on the current results, the number-average sequence length was found to be 7.16 and 5.30 for CL and VL, respectively, consistent with a randomness degree R of 0.33, which suggests the copolymers possess a "blocking" tendency (Figure S16, Equations 1-3, ESI).^[20]

ROP of *r*-lactide

To enhance the thermal properties of the polymers obtained herein, we also investigated the ROP of the *r*-lactide. Unfortunately, none of the systems herein proved to be effective as catalysts for the ROP of *r*-lactide either in solution at high temperatures (130 °C) or as melts. This article is licensed under a Creative Commons Attribution-NonCommercial 3.0 Unported Licence

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Figure 8. Left: $M_n vs$. monomer conversion in the ROP of ε -CL by using 1, 3 and 8; Right: $M_n vs$. monomer conversion in the ROP of δ -VL by using 1, 3 and 8; Condition: T=130 °C, nMonomer: n_v: BnOH= 500 : 1: 1.

Table 5. Ethylene polymerization data for homogeneous catalysts (R-Ph-LV₂+Me₂AlCl+ ETA).

| Run | Cat | V loading/µmol | Co-catalyst | PE yield/g | Activity ^a | <i>M</i> _n ×10 ⁻³ | <i>M</i> _w ×10 ⁻³ | M_z/M_w | PDI ^b |
|-----|-----|----------------|----------------------|------------|-----------------------|---|---|-----------|------------------|
| 1 | 3 | 1.0 | Et ₂ AICI | 0.7 | 1.4 | - | - | - | - |
| 2 | 3 | 0.5 | Me ₂ AlCl | 7.4 | 14.8 | 110 | 245 | 1.8 | 2.2 |
| 3 | 4 | 0.5 | Me ₂ AlCl | 1.2 | 2.4 | 72 | 520 | 5.0 | 7.2 |
| 4 | 5 | 0.5 | Me ₂ AlCl | 7.2 | 14.2 | 74 | 180 | 2.1 | 2.4 |
| 5 | 6 | 0.5 | Me ₂ AlCl | 4.5 | 9.0 | 120 | 290 | 1.9 | 2.4 |
| 6 | 7 | 0.5 | Me ₂ AlCl | 6.7 | 13.4 | 74 | 185 | 2.0 | 2.5 |

^a In 10⁶ g PE/(mol V bar h). ^b PDI= M_w/M_n .



Figure 9. (a) Activity vs. time plot for entries 4-6 of Table 5. (b) GPC traces of polyethylenes in entries 2 and 4-6 of Table 5.

Ethylene polymerization

The imido complexes 3-7 were screened for their ability to polymerize ethylene in the presence of the co-catalysts R₂AlCl (R = Me, Et) and the re-activator ethyltrichloroacetate (ETA), see Table 5, showing much higher polymerization activities if Me₂AlCl was used as activator (cf. entries 1 and 2 of Table 5). In the presence of Me₂AlCl+ETA, the catalytic activities followed the trend **3** (*p*-Me) \approx **5** (*p*-CF₃) > **7** (*p*-F) > **6** (*p*-Cl) > **4** (*p*-OMe). Complexes 3-7 exhibited high ethylene consumption rates during 10-20 min of polymerization and virtually lost the activity after 30 min (Figure 9a). Complex 4 showed the lowest reactivity toward ethylene in the series, which may be explained by the presence of strong electron-donating OMe substituents, reducing its electrophilicity. All systems except 4 were relatively well-controlled with PDIs < 2.5 (Figure 9b) and afforded highly linear (according to ¹³C NMR spectroscopy, there were no detectable branches, Figure S25, ESI) high molecular weight polyethylene. The ethylene polymerization activities found here for complexes 3-7, are very high, several times higher than those reported for vanadium polyphenolate and phenoxyimine catalysts under comparable conditions.[17, 18, 21]

Conclusions

In conclusion, the use of p-tertbutyltetrahomodioxacalix[6]areneH₆, L⁶H₆, with [NaVO(OtBu)₄] or $[VO(OnPr)_3]$ affords the mixed-metal complex $[(VO)_2(\mu O)Na_2(L^1)(MeCN)_4]$ or the tetranuclear complex {[VO]_4L^1}, respectively. Use of imido-alkoxide precursors [V(Np- $RC_6H_4)(OR')_3$ leads to the formation of $\{[V(Np-RC_6H_4)]_2L^1\}$ type complexes. Under the conditions employed, the calixarene ring system can break in situ, and result in two 2-(p-CH₃C₆H₄NCH)-4 $tBu-C_6H_2O-6-CH_2)-4-tBuC_6H_2OH$ (L²), which can bind to the vanadium to form a metallocyclic complex of the form $[VO(L^2)]_2$. All complexes were active for the ROP of the cyclic esters ϵ -CL and δ -VL, with and without benzyl alcohol (BnOH) present, but not for *r*-LA. The co-polymerization of ε -CL with δ -VL was also possible. Low molecular weight products were obtained but with good control. For the imido complexes in the presence of BnOH, kinetic studies indicated the rate order 5 (CF₃) >6 (Cl)>7 (F)>4 (OMe)>3 (Me) for ε -CL which suggested that the presence of electron withdrawing para substituents favour higher activity, and a similar order for δ -VL; in the absence of BnOH, structure/activity trends well less evident. Observed conversion rates were superior to related oxacalix[3]arene species (I and II) as well as methylene (-CH₂-) bridged calix[6 and 8]arene complexes III and IV under similar conditions. This suggests the presence and large flexibility of the dioxacalix[6]arene scaffold is beneficial in ROP. For ethylene polymerization (with DMAC/ETA), the imido complexes 3 and 5-7 showed very high catalytic activities of the order 0.9-1.5·10⁷ g PE (mol V)⁻¹ bar⁻¹ h⁻ ¹, which followed the trend **3** (*p*-Me) \approx **5** (*p*-CF₃) > **7** (*p*-F) > **6** (*p*-Cl), whilst the activity associated 4 (p-OMe) was much lower and was thought to be due to its reduced electrophilicity. The product in each case was highly linear polyethylene.

Experimental

General

The known compounds $L^{1}H_{6}$, $L^{3}H_{3}$, $[V(Np-RC_{6}H_{4})(OiPr)_{3}]$ (R= OMe, CF_3 , Cl), $[V(Np-CH_3C_6H_4)(OtBu)_3]$ and [V(Np- $CH_3C_6H_4)(OEt)_3]$, $[VOL^3]$ (L^3 = oxacalix[3]arene) (I), [V(Np- $CH_{3}C_{6}H_{4}L^{3}]_{2}$ (II), $[Li(MeCN)_{4}][V_{2}(O)_{2}Li(MeCN)(L^{6}H_{2})_{2}]$ ($L^{6}H_{6} = p$ *tert*-butylcalix[6]areneH₆) (III), $[(VO)_2L^8H]$ (L^8H_8 = p-*tert*butylcalix[8]areneH₈) (IV) and $[VOL^4]_2$ (L⁴ = 2,6-bis(3,5-tertbutyl-2-hydroxybenzyl)-4-tert-butylphenol) (V) were prepared by the literature methods.^[7,9,15,16,22] All reactions were conducted under an inert atmosphere using standard Schlenk techniques. Toluene was dried from sodium, acetonitrile was distilled from calcium hydride, diethylether was distilled from sodium benzophenone, and all solvents were degassed prior to use. IR spectra (nujol mulls, KBr or NaCl windows) were recorded on a Nicolet Avatar 360 FT IR spectrometer.

¹H NMR spectra were recorded at room temperature on a Varian VXR 400 S spectrometer at 400 MHz or a Gemini 300 NMR spectrometer or a Bruker Avance DPX-300 spectrometer at 300 MHz. ¹H NMR spectra were recorded at room temperature on a Varian VXR 400 S spectrometer at 400 MHz.

¹H and ¹³C NMR spectra of polyethylene samples_{le} $(1_{\rm H,2e}$ dichlorobenzene, 100 °C) were recorded on a Bruker Avance 400 MHz NMR spectrometer at 400.130 and 100.613 MHz, respectively. ¹H NMR spectra were calibrated against the residual protio impurity of the deuterated solvent.

Crystals structures were determined from data collected at the UK National Crystallography Service (**1-6**) and the SRS at Daresbury (**8**). Full details are given in the ESI. Crystal data are summarised in Table 6.

Elemental analyses were performed by the elemental analysis service at the University of Hull. Matrix Assisted Laser Desorption/Ionization Time of Flight (MALDI-TOF) mass spectrometry was performed in a Bruker autoflex III smart beam in linear mode, and the spectra were acquired by averaging at least 100 laser shots. 2,5-Dihydroxybenzoic acid was used as the matrix and THF as solvent. Sodium chloride was dissolved in methanol and used as the ionizing agent. Samples were prepared by mixing 20 μ L of matrix solution in THF (2 mg·mL⁻¹) with 20 μ L of matrix solution (10 mg·mL⁻¹) and 1 μ L of a solution of ionizing agent (1 mg·mL⁻¹). Then 1 mL of these mixtures was deposited on a target plate and allowed to dry in air at ambient temperature.

Weight-average (M_w) and number-average (M_n) molecular weights, molecular weight distributions (MWD), and polydispersities (M_w/M_n) were measured on a Waters-150 chromatograph at 150 °C, with trichlorobenzene as solvent.

To in-situ Na[VO(OtBu)₄] (generated from 0.98 mmol from VOCl₃ and 4tBuONa) in Et₂O (30 mL) was added $L^{1}H_{6}$ (0.50 g, 0.49 mmol) and -78 °C. The mixture was allowed to warm to ambient temperature and then the volatiles were removed invacuo. Toluene (30 mL) was then added and the system was refluxed for 12 h. On cooling, volatiles were removed in-vacuo, and the residue was extracted into warm MeCN (30 mL). On prolonged standing at 0 °C, green prisms of 1 formed. Yield 0.46 g, 34%. Anal. Cald for $C_{86}H_{109}N_9Na_2O_{11}V_2$: C, 64.85; H, 6.90; N 7.92%; found C, 65.22; H, 7.5%; 7.23%. IR (nujol mull, KBr): 3901w, 3422w, 1747w, 1260s, 1227w, 1199m, 1059s, 1021s, 965m, 903w, 868m, 831w, 796s, 708w, 658m, 641m, 623m, 602w, 553w, 453w. ¹H NMR (CDCl₃) δ: 8.00-7.5 (m, 12H, aryl*H*), 5.71 (d, J=8.1, 4H, -OCH2), 4.90 (d, J=8.1, 4H, OCH2), 4.05 (d, J=8.0, 4H, -CH2-), 3.53 (d, J=8.0, 4H, -CH2), 2.05 (s, CH3CN), 1.35-1.24 (m, 54H, C(CH₃)₃). ⁵¹V NMR (CDCl₃): δ : -675.3 ppm ($\omega_{1/2}$ 272 Hz). Mass Spec (EI): 1592 [M]⁺.

Synthesis of [(VO)₄L¹] (2·6MeCN).

[VO(OnPr)₃] (0.49 g, 2.00 mmol) and L¹H₆ (0.50 g, 0.49 mmol) were combined in toluene (20 mL). After refluxing for 12h, volatiles were removed *in-vacuo*, and the residue was extracted into MeCN (20 mL). Prolonged standing at 0 °C afforded **2**·6MeCN as dark blue prisms. Yield 0.32 g, 49%. Anal. Cald for C₇₄H₉₆O₁₆V₄ (sample dried *in-vacuo* for 12h): C, 61.49; H, 6.70%. Found C, 61.49; H, 6.53%. IR (nujol mull, KBr): 1651w, 1599m, 1461s, 1377s, 1363m, 1304w, 1260s, 1206m, 1092s, 1052s, 1016s, 986m, 922w, 873m, 851m, 799s. ¹H NMR (CDCl₃) δ: 6.88-

7.35 (m, 12H, arylH), 6.07 (d, J=4.8 Hz, 2H, -OCH₂-), 5.77 (m, 2H, -OCH₂-), 5.51 (d, J=4.8 Hz, 2H, -OCH₂-) 5.15 (m, 4H, -OCH₂CH₂CH₃), 4.86 (d, J=4.8 Hz, 2H, -OCH2-), 4.20 (m, 4H, -CH2-), 3.40 (d, J=12.4 Hz, 4H, -CH₂-), 2.32 (m, 4H, -OCH₂CH₂CH₃), 1.13-1.49 (m, 54H, C(CH₃)₃), 1.02 (m, 6H, -OCH₂CH₂CH₃). ⁵¹V NMR (CDCl₃) δ : -411.7 ($\omega_{1/2}$ 524 Hz), -461.5 ppm ($\omega_{1/2}$ 735 Hz). Mass Spec (EI): 1351 [M+Na-2OnPr]+.

Preparation of $\{ [V(Np-CH_3C_6H_4)]_2L^1 \}$ (3·7MeCN·0.5CH₂Cl₂).

To [V(Np-CH₃C₆H₄)(OtBu)₃] (0.37 g, 0.99 mmol) and L¹H₆ (0.50 g, 0.49 mmol) was added toluene (30 mL) and then the system was refluxed for 12 h. On cooling, the volatiles were removed in vacuo, and the residue was extracted into warm MeCN (30 mL). On prolonged standing at 0 °C, an orange crystalline material formed, yield 0.61 g, 47%. Single orange prisms 3.7MeCN $\cdot 0.5$ CH₂Cl₂ were grown from a saturated MeCN solution containing CH₂Cl₂ (2 mL) at 0 °C. Anal. Cald for C82H96N2O8V2: C, 73.41; H, 7.21; N, 2.12%; Found C, 73.32%; H, 7.41 %, N, 2.24%. IR (nujol mull, KBr): 3236w, 2727w, 2349w, 2288w, 2248w, 1614m, 1592m, 1556w, 1300m, 1261s, 1073s, 1020s, 990m, 937m, 878m, 840s, 819s, 763s, 754w, 722w, 696w, 639w, 584w. ¹H NMR (CDCl₃) δ: 7.78–6.85 (m, 12H, aryl-*H*), 6.46 (d, J=8.4 Hz, 4H, -N-C₆H₄-), 6.16 (d, J=8.4 Hz, 4H, -N-C₆H₄-), 4.86-5.10 (d, J=7.6 Hz, 4H, OCH2-), 4.53-4.66 (m, 4H, -OCH2-), 4.34-4.25 (m, 4H, -CH₂) 3.66-4.00 (d, J=12.4 Hz, 4H, -CH₂), 2.35 (m, 6H, p-tolyl-CH₃), 2.05 (s, 3H, MeCN) 1.49 (m, 54H, C(CH₃)₃) ⁵¹V NMR (CDCl₃) δ : -312.2 (ω_{1/2} 650 Hz)ppm. Mass Spec (EI): 1362 [M+Na]⁺, 1379 [M+K]⁺.

Synthesis of $\{[V(Np-(OMe)C_6H_4)]_2L^1\}$ (4·4MeCN).

As for **2**, but using [V(Np-(OMe)C₆H₄)(OiPr)₃] (0.35 g, 1.0 mmol) and L¹H₆ (0.50 g, 0.49 mmol) affording 4·4MeCN as orange/red prisms. Single orange prisms were grown from a saturated MeCN (30 mL) solution at 0 °C; yield 0.43 g, 50%. Anal. Cald for C₈₂H₉₆N₂O₁₀V₂ (sample dried *in-vacuo* for 12h): C, 71.80; H, 7.06; N, 2.04%. Found C, 71.78; H, 7.14; N, 2.38%. IR (nujol mull, KBr): 3237w, 1613w, 1585m, 1554w, 1540w, 1486m, 1459s, 1383m, 1362w, 1297w, 1260s, 1206m, 1159m 1075s, 1023s, 910w, 872m, 800s, 754w, 688m. ¹H NMR (CDCl₃) δ : 6.87-7.54 (m, 12H, arylH), 6.49 (d, J=8.0 Hz, 4H, -NC₆H₄-OMe), 5.88 (d, J=8.0 Hz, 4H, -NC₆H₄-OMe), 5.11 (d, J=6.8 Hz, 4H, -OCH₂-), 4.95 (d, J=6.8 Hz, 4H, -OCH2-), 4.47-4.67 (m, 4H, -CH2-), 3.64 (d, J=5.2 Hz, 4H, -CH2-), 3.51 (s, 6H, p-C₆H₄-OCH₃), 2.01 (s, 3H, MeCN), 1.35-1.15 (m, 54H, C(CH₃)₃). ⁵¹V NMR (CDCl₃) δ : -178.1 ($\omega_{1/2}$ 470 Hz) ppm. Mass Spec (EI): 1470 [M+Na]+.

Synthesis of $\{[V(Np-(CF_3)-C_6H_4)]_2L^1\}$ (5).

As for 2, but using [V(Np-(CF₃)C₆H₄)(O*i*Pr)₃] (0.38 g, 1.0 mmol) and $L^{1}H_{6}$ (0.50 g, 0.49 mmol) affording 5 as orange/brown prisms. Single orange prisms were grown from a saturated MeCN (30 mL) solution at 0 °C. Anal. Cald for C₈₂H₉₀F₆N₂O₈V₂: C, 68.04; H, 6.27; N, 1.94%. Found: C, 67.36; H, 6.45; N, 2.32 %. IR (nujol mull, KBr): 1730w, 1598m, 1557m, 1509m, 1456s, 1383s, 1363w,1324s, 1260s, 1201w, 1163m, 1059s, 1067s, 1071s, 956w, 877m, 849m, 799s, 723m. ¹H NMR (CDCl₃) δ: 6.84-7.82 (m, 12H, arylH), 6.51 (d, J=8.8 Hz, 4H, -C₆H₄-CF₃), 6.19 (m, 4H, -C₆H₄-CF₃), 5.02-4.91 (m, 4H, -OCH2-), 4.52 (d, J=5.2 Hz, 4H, -OCH2-), 4.27-4.16 (m, 4H, -CH₂-) ,3.72 (m , 4H, -CH₂-), 1.95 (s, 3H, MeCN), 1.35-1.06 (m,

Synthesis of {[V(Np-Cl-C₆H₄)]₂L¹} (6).

As for 2, but using $[V(Np-Cl-C_6H_4)(OiPr)_3]$ (0.35 g, 1.0 mmol) and $L^{1}H_{6}$ (0.50 g, 0.49 mmol) affording **6** as dark brown prisms from a saturated MeCN (30 mL) solution at 0 °C. Anal. Cald for C80H90Cl2N2O8V2·MeCN C, 69.29; H, 6.89; N, 2.96%. Found C, 67.72; H, 7.43; N 2.25 %.^[22] IR (nujol mull, KBr): 2359m, 1737w, 1593m, 1554m, 1513m, 1461s, 1377m, 1294m, 1260m, 1200m, 1117s, 1088w, 822w, 795w, 726w. ¹H NMR (CDCl₃) δ: 6.88-7.69 (m, 12H, arylH), 6.50 (d, J=10.0 Hz, 4H, -C₆H₄-Cl), 6.35 (d, J=10.0, 4H, -C₆H₄-Cl), 4.86-5.09 (m, J=10.0 Hz, 4H, -OCH₂-), 4.68 (d, J=10.0 Hz, 4H, -OCH2-), 4.31-4.53 (m, 4H, -CH2-), 3.67 (d, J=12.8 Hz, 4H, -CH2-), 1.13-1.35 (m, 54H, C(CH₃)₃). ⁵¹V NMR (CDCl₃) δ : -335.3 ppm ($\omega_{1/2}$ 120 Hz). Mass Spec (EI): 1386 [M]+.

Synthesis of {[V(Np-F-C₆H₄)]₂L¹} (7·MeCN).

As for 2, but using [V(Np-F-C₆H₄)(OnPr)₃] (0.34 g, 0.99 mmol) and L¹H₆ (0.50 g, 0.49 mmol) affording 7 · MeCN as red/brown crystals from a saturated MeCN (30 mL) solution at 0 °C. Yield: 0.57 g, 86%. Anal. Cald for C₈₀H₉₀F₂N₂O₈V₂·MeCN C, 70.92; H, 6.75; N, 3.03%. Found C, 70.72; H, 6.89; N 3.38 %. IR (nujol mull, KBr): 2360w, 2341w, 1682w, 1510m, 1411w, 1299w, 1260s, 1228m, 1202s, 1155w, 1144w, 1096s, 1064s, 1017s, 988m, 912w, 872w, 832s, 821s, 806s, 722m, 668w, 581w, 460w. ¹H NMR (CDCl₃) δ: 6.84-7.81 (m, 12H, arylH), 6.49 (d, J=6.8 Hz, 4H, -NC₆H₄-Cl), 5.91 (d, J=6.8 Hz, 4H, -NC₆H₄-Cl), 4.91-4.98 (d, J=8.8 Hz, 4H, -OCH2-), 4.49 (d, J=8.8 Hz, 4H, -OCH2-), 4.13-4.26 (m, 4H, -CH2-), 3.69 (d, J=5.2 Hz, 4H, -CH₂-), 1.36-1.09 (m, 54H, C(CH₃)₃). ¹⁹F NMR (CDCl₃) δ: 108.30 ppm. ⁵¹V NMR (CDCl₃): δ: -173.4 ppm ($ω_{1/2}$ 265 Hz).

Synthesis of $[VO(L^2)]_2$ ($L^2 = 2$ -(p-tolyINCH)-4-tBu-C₆H₂O-6-CH₂)-4-tBuC₆H₂OH) (8·4MeCN).

 $[V(Np-tolyl)(OEt)_3]$ (0.29 g, 0.99 mmol) and L^1H_6 (0.50 g, 0.49 mmol) were refluxed in toluene (30 mL) for 12 h. Following removal of volatiles in-vacuo, the residue was dissolved in hot MeCN (30 mL), filtered and left to stand (1-2 days) at 0 °C to afford 8 as orange-brown prisms (0.43 g, 29% yield). Anal. Cald for C₉₆H₁₀₈N₄O₈V₂ (sample dried *in-vacuo* for 12 h, -4MeCN): C, 74.49; H, 7.03; N 3.62%; found C, 73.60; H, 7.12; N, 2.88 %. IR (nujol mull, KBr): 3231w, 1613m, 1593m, 1555w, 1505w, 1459s, 1377s, 1363m, 1299w, 1261s, 1209s, 1073s, 1019s, 991, 965m, 878s, 871s, 839m, 818m, 802s, 765w, 764m, 753m, 737m. ¹H NMR (CDCl₃) results of complex 7. ¹H NMR (CDCl₃) δ : 9.01 (s, 2H, -OH), 6.84-7.68 (m, 12H, arylH), 6.45 (d, J=8.4 Hz, 4H, -NC₆H₄-Me), 6.16 (d, J=8.4 Hz, 4H, -NC₆H₄-Me), 4.85-5.10 (d, J=9.6 Hz, 4H, -N-CH₂-), 4.53-4.65 (d, J=9.6 Hz, 4H, -N-CH2-), 4.25-4.34 (m, 4H, -CH2-), 3.65 (d, J=12.8 Hz, 4H, -CH₂-), 2.33 (m, 12H, -CH₃), 2.01 (s, 3H, MeCN), 1.11-1.36 (m, 54H, C(CH₃)₃) ⁵¹V NMR (CDCl₃) δ: -513.2 ppm (ω_{1/2} 512 Hz). Mass Spec (EI): 1556 [M+Na⁺-3MeCN].

Procedure for ROP of ε -caprolactone/ δ -valerolactone

A toluene solution of pre-catalyst (0.010 mmol, 1.0 mL toluene) were added into a Schlenk tube in the glove-box at room

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temperature. The solution was stirred for 2 min, and then the appropriate equivalent of BnOH (from a pre-prepared stock solution of 1 mmol BnOH in 100 mL toluene) and the appropriate amount of ε -CL or δ -VL along with 1.5 mL toluene was added to the solution. For example, for table 2, entry 1, a toluene solution of pre-catalyst 1 (0.010 mmol, 1.0 mL toluene) was added into a Schlenk tube, then 2 mL BnOH solution (1 mmol BnOH/100 mL toluene) and 20 mmol ε -CL along with 1.5 mL toluene was added to the solution. The reaction mixture was then placed into an oil/sand bath pre-heated at 130 °C, and the solution was stirred for the prescribed time (8 or 24 h). The polymerization mixture was guenched on addition of an excess of glacial acetic acid (0.2 mL) into the solution, and the resultant solution was then poured into methanol (200 mL). The resultant polymer was then collected on filter paper and was dried in vacuo.

Kinetic studies

The polymerizations were carried out at 130 °C in toluene (2 mL) using 0.010 mmol of complex. The molar ratio of monomer to initiator was fixed at 500:1, and at appropriate time intervals, 0.5 μ L aliquots were removed (under N₂) and were quenched with wet CDCl₃. The percent conversion of monomer to polymer was determined using ¹H NMR spectroscopy.

Procedure for ethylene polymerization

Ethylene polymerization experiments were performed in a steel 500 mL autoclave. The reactor was evacuated at 80° C, edoled down to 20 °C and then charged with the freshly prepared solution of the co-catalyst in heptane/toluene. Pre-catalysts were introduced into the reactor in sealed glass ampoules, containing 0.5 or 1.0 µmol of appropriate V-complex in 0.5 mL of solvent. After setting up the desired temperature and ethylene pressure, the reaction was started by breaking the ampoule with the pre-catalyst. During the polymerization, ethylene pressure (2 bar), temperature (70 °C) and stirring speed (2000 rpm) were maintained constant. After 30 min (during which time the ethylene consumption rate declined to nearly zero level), the reactor was opened to the atmosphere and the polymeric product was dried in a fume-hood to a constant weight.

Polymerization conditions. For entry 1 of Table 5: V loading 1.0 μ mol (dissolved in CH₂Cl₂), co-catalyst Et₂AlCl + ETA (molar ratio V: Et₂AlCl: ETA= 1: 1000: 500) in 50 mL of toluene + 100 mL of heptane, T pol 70 °C, P C₂H₄ = 2 bar, for 30 min. For entries 2-8 of Table 5: V complex was dissolved in toluene, Co-catalyst Me₂AlCl + ETA (molar ratio V:Me₂AlCl:ETA= 1:1000:1000) in 100 mL of toluene + 100 mL of heptane; T pol 70 °C, PC₂H₄ = 2 bar, for 30 min.

Crystallography

Table 6. Crystal structure data for 1·5MeCN, 2·6MeCN, 3·7MeCN·0.5CH₂Cl₂, 4·4MeCN, 5, 6, 7, 8·4MeCN^{a,b, [25]}

| Compound | 1.5MeCN | 2.6MeCN | 3.7MeCN.0.5CH ₂ Cl ₂ | 4 ·4MeCN |
|---|---------------------------------|-----------------------------|--|---------------------------------|
| Formula | $C_{86}H_{109}N_9Na_2O_{11}V_2$ | $C_{86}H_{114}N_6O_{16}V_4$ | $C_{355}H_{421}Cl_2N_{21}O_{32}V_8$ | $C_{90}H_{108}N_6O_{10}V_2$ |
| Formula weight | 1592.68 | 1691.59 | 5972.52 | 1535.77 |
| Crystal system | Triclinic | Triclinic | Triclinic | Triclinic |
| Space group | Pbar1 | Pbar1 | Pbar | Pbar1 |
| Unit cell dimensions | | | | |
| a (Å) | 13.4214(3) | 12.4983(4) | 19.7899(3) | 14.03540(10) |
| b (Å) | 14.2596(5) | 13.6976(2) | 20.6775(3) | 17.33960(10) |
| <i>c</i> (Å) | 25.2549(7) | 14.1554(3) | 22.7696(5) | 20.19060(10) |
| α (°) | 85.709(3) | 68.166(2) | 69.271(2) | 71.1680(10) |
| в (°) | 78.946(2) | 79.128(2) | 76.567(2) | 84.4590(10) |
| γ (°) | 69.251(3) | 75.546(2) | 78.6270(10) | 66.4560(10) |
| V (ų) | 4435.9(2) | 2165.92(10) | 8407.9(3) | 4260.59(6) |
| Ζ | 2 | 1 | 1 | 1 |
| Temperature (K) | 100(2) | 100(2) | 100(2) | 100(2) |
| Wavelength (Å) | 0.71073 | 1.54178 | 0.71073 | 1.54178 |
| Calculated density (g.cm ⁻³) | 1.192 | 1.297 | 1.180 | 1.181 |
| Absorption coefficient (mm ⁻¹) | 0.281 | 4.049 | 0.294 | 2.303 |
| Transmission factors (min./max.) | 0.674 and 1.000 | 0.711 and 1.000 | 0.744 and 1.000 | 0.285 and 1.000 |
| Crystal size (mm ³) | $0.14 \times 0.07 \times 0.01$ | 0.16 × 0.07 ×0.035 | $0.06 \times 0.06 \times 0.02$ | $0.18 \times 0.08 \times 0.035$ |
| ϑ(max) (°) | 27.5 | 68.2 | 27.5 | 68.4 |
| Reflections measured | 80640 | 95054 | 110251 | 28571 |

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| Unique reflections | 19896 | 7886 | 38753 | 285iZ1/ Article Online |
|--|-----------------|-------------------|------------------------|----------------------------------|
| Rint | 0.074 | 0.0519 | 0.062 | DOI: 10.1039/D0CY01979H 0.057 |
| Reflections with $F^2 > 2 - (5^2)$ | 13923 | 7406 | 24217 | 26256 |
| 20(F ²) Number of parameters | 075 | 519 | 1962 | 970 |
| $R_{r} \left[F^{2} > 2\sigma(F^{2}) \right]$ | 0.098 | 0.040 | 1803 | 0.049 |
| WR_2 (all data) | 0.038 | 0.040 | 0.000 | 0.049 |
| | 1 127 | 1 11 | 1.03 | 1 04 |
| Largest difference | 1.37 and -0.69 | 1.009 and -0.489 | 2.04 and -0.87 | 0.61 and -0.43 |
| peak and hole (e A ⁻³) τ ^c | 0.11 | 0.18 | 0.12 | 0.22 |
| Compound | 5 | 6 | 8·4MeCN ^b · | 0.22 |
| Formula | | | CacH108N8O8V2 | _ |
| Formula weight | 1447.43 | 1380.31 | 1711.96 | |
| Crystal system | Monoclinic | Monoclinic | Triclinic | |
| Space group | $P 2_1/c$ | P 2₁/n | Phar1 | |
| Unit cell dimensions | 1 21/0 | | 1 BUT 1 | |
| α (Å) | 20.0005(13) | 19,7039(9) | 12,0966(2) | |
| b (Å) | 19.9315(8) | 20.0862(7) | 12.3373(2) | |
| ~ (Å) | 22.023(2) | 20.6921(10) | 17.8971(3) | |
| α (<u></u>) | 90 | 90 | 90 8728(8) | |
| α (°) β (≌) | 116 080(10) | 113 114(5) | 107 9966(7) | |
| v (°) | 90 | 90 | 99 2458(8) | |
| γ() V(Å3) | 7885 5(11) | 7532 0(6) | 2501 28(7) | |
| 7 | 7005.5(11) Д | Λ 352.5(0) Δ | 1 | |
| Zemperature (K) | 100(2) | | 150(2) | |
| Wavelength (Å) | 0.71075 | 1 5/18/ | 0 71073 | |
| Calculated density | 1.219 | 1.217 | 1.137 | |
| (g.cm ⁻³) Absorption coefficient (mm ⁻¹) | 0.305 | 3.160 | 0.243 | |
| Transmission factors (min./max.) | 0.555 and 1.000 | 0.738 and 1.000 | 0.974 and 0.990 | |
| Crystal size (mm ³) | 0.12×0.02×0.01 | 0.150×0.030×0.005 | 0.11×0.06×0.04 | |
| ϑ(max) (°) | 25.0 | 66.13 | 28.3 | |
| Reflections measured | 86670 | 68213 | 29287 | |
| Unique reflections | 13936 | 13175 | 12217 | |
| R _{int} | 0.1918 | 0.1107 | 0.036 | |
| Reflections with $F^2 > 2\sigma(F^2)$ | 6929 | 5544 | 8563 | |
| Number of parameters | 886 | 791 | 591 | |
| $R_1 [F^2 > 2\sigma(F^2)]$ | 0.096 | 0.085 | 0.059 | |
| wR_2 (all data) | 0.192 | 0.247 | 0.185 | |
| GOOF, S | 1.02 | 1.02 | 1.03 | |
| Largest difference peak and hole (e Å-3) | 1.14 and -0.71 | 0.420 and -0.378 | 0.87 and –0.28 | |
| τ ^c | 0.43 | 0.38 | 0.28 | |

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^a [22]

 $^{\rm b}$ For **8**: Data collected on a Bruker APEX 2 CCD diffractometer at Daresbury SRS station 9.8 (λ = 0.6710 Å).

 $c \tau = (\beta - \alpha)/60$ [13]

There are no conflicts to declare.

Conflicts of interest

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